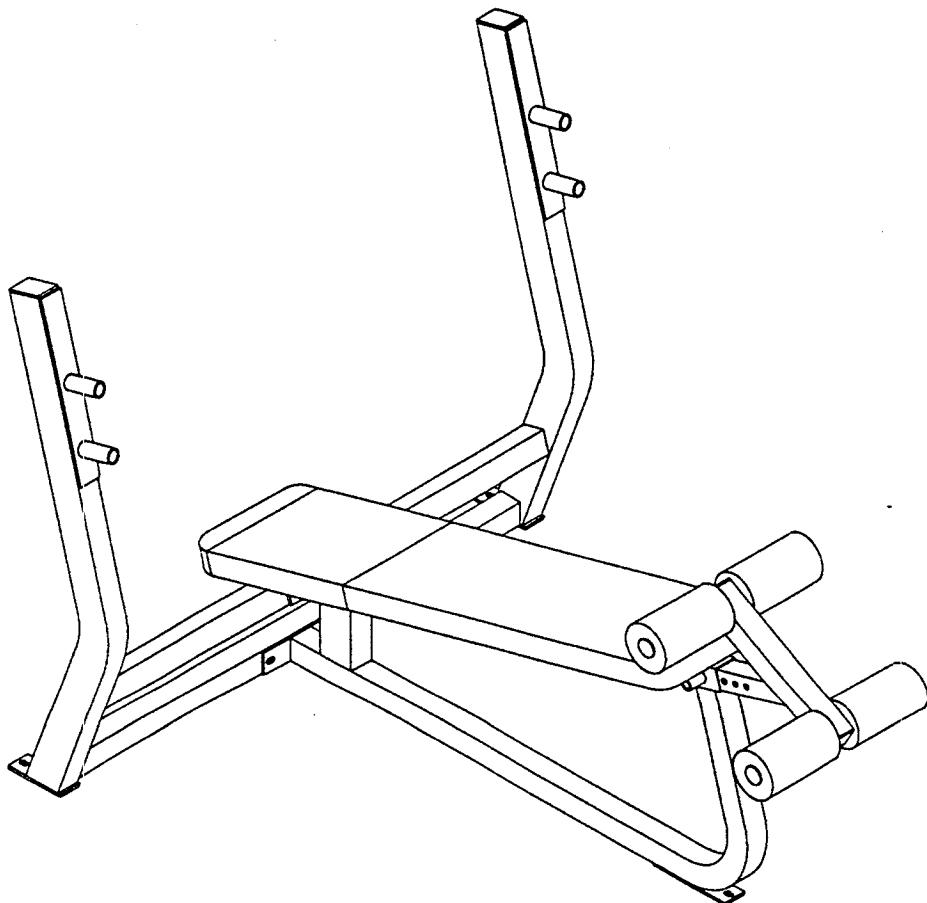


**PARABODY**

*Serious Steel*

**915101**

**DECLINE PRESS BENCH  
ASSEMBLY INSTRUCTIONS**



ParaBody, Incorporated  
14150 Sunfish Lake Boulevard  
Ramsey, MN 55303  
1-800-328-9714

# 915101 DECLINE PRESS BENCH ASSEMBLY PARTS LIST

SORT AND COUNT ALL PARTS BEFORE BEGINNING ASSEMBLY

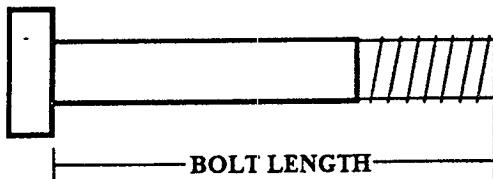
## HARDWARE:

ITEM	NAME/DESCRIPTION	QTY
1.	1/2 X 3 IN BOLT .....	4
2.	3/8 X 2-3/4 IN BOLT .....	3
3.	1/2 IN WASHER .....	4
4.	3/8 IN WASHER .....	3
5.	1/2 IN LOCK NUT .....	4
6.	SPRING PIN .....	1
7.	STARLOCK COLLAR .....	4
8.	2 IN SQ END CAP .....	2
9.	1-1/2 X 3/4 IN GLIDE (8 PER) .....	1
10.	PLASTIC WASHER .....	4

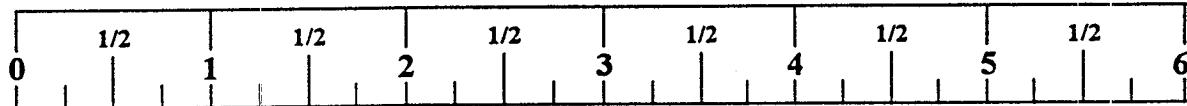
## WELDMENTS/PARTS:

ITEM	NAME/DESCRIPTION	QTY
1.	UPRIGHT FRAME WELDMENT .....	(6613603) .....
2.	BENCH FRAME WELDMENT .....	(6613703) .....
3.	LEG SUPPORT WELDMENT .....	(6614102) .....
4.	BACK PAD .....	(66175XX) .....
5.	4 X 7 IN ROLLER PAD .....	(6626101) .....
6.	ROLLER PAD SHAFT .....	(6646501) .....

NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



## BOLT LENGTH RULER:



# 915101 DECLINE PRESS BENCH ASSEMBLY INSTRUCTIONS

## THANK YOU

FOR PURCHASING THE 915101 DECLINE PRESS BENCH. PLEASE SAVE THESE ASSEMBLY INSTRUCTIONS FOR YOUR PERSONAL REFERENCE, AND ADDITIONAL SERVICE INFORMATION.

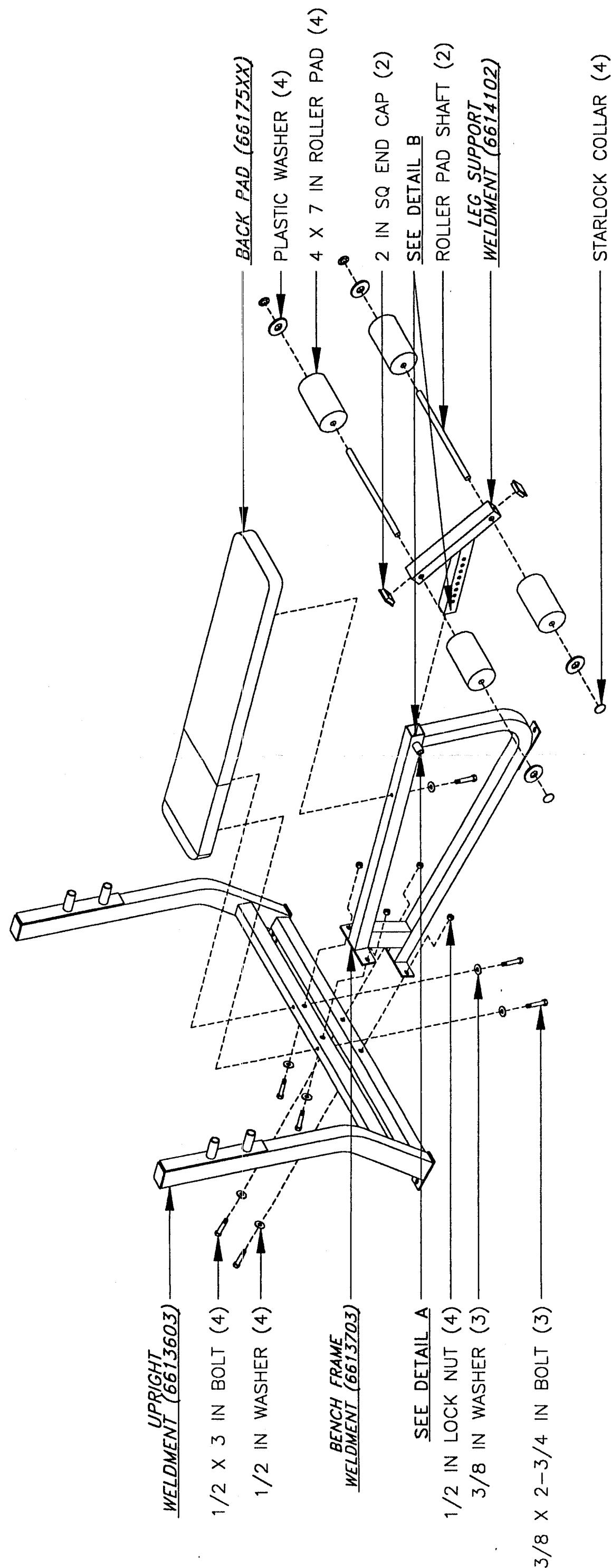
## \*\*\*IMPORTANT\*\*\*

- **THE 915101 DECLINE PRESS BENCH MUST BE ASSEMBLED ON A FLAT, LEVEL SURFACE TO ASSURE ITS PROPER FUNCTION.**
- **PARABODY STRONGLY RECOMMENDS THAT THIS PRODUCT BE ASSEMBLED BY TWO PEOPLE TO AVOID POSSIBLE INJURY.**
- **IF YOU EXPERIENCE ANY PROBLEM WITH THE ASSEMBLY OF THIS PRODUCT, PLEASE CONTACT YOUR DEALER OR YOUR PARABODY CUSTOMER SERVICE REPRESENTATIVE AT: 1-800-328-9714.**
- **TOOLS REQUIRED: RATCHET, 3/4 SOCKET and WRENCH, 9/16 SOCKET and WRENCH, and RUBBER MALLETS or HAMMER.**

1. **SECURELY** assemble the **BENCH FRAME WELDMENT** to the **UPRIGHT FRAME WELDMENT** as shown on drawing.
2. **SECURELY** assemble the **BACK PAD** to the **UPRIGHT FRAME**, and **BENCH FRAME WELDMENTS** as shown on drawing.
3. Attach eight (8) 1-1/2 X 3/4 IN GLIDES to the **LEG SUPPORT WELDMENT** and the **BENCH FRAME WELDMENT** as shown in **DETAIL B**.
4. **SECURELY** assemble the **SPRING PIN** to the **SPRING PIN HOUSING** of the **BENCH FRAME WELDMENT** as shown in **DETAIL A**.
5. Insert two (2) 2 IN SQ END CAPS, into the ends of the **LEG SUPPORT WELDMENT** as shown on drawing.
6. **SECURELY** assemble four (4) 4 X 7 IN ROLLER PADS and two (2) ROLLER PAD SHAFTS to the **LEG SUPPORT WELDMENT** as shown on drawing.
7. Pull back the **SPRING PIN** on the **BENCH FRAME WELDMENT** and insert the **LEG SUPPORT WELDMENT**. Release the **SPRING PIN** into the desired hole.

DESCRIPTION	
DASH NO	AS SHOWN
01	

REVISIONS	
REV	DESCRIPTION
A	ADD PLASTIC WASHER 2786 TKB 1/96



TOLERANCES (EXCEPT AS NOTED) DECIMAL	PARABODY, INC.	
FRACTIONAL	RAMSEY, MINNESOTA	
ANGULAR	SHEET 1 OF 1	SIZE DRAWING NO.
DR	MGN 6/96 B	66264 APPD